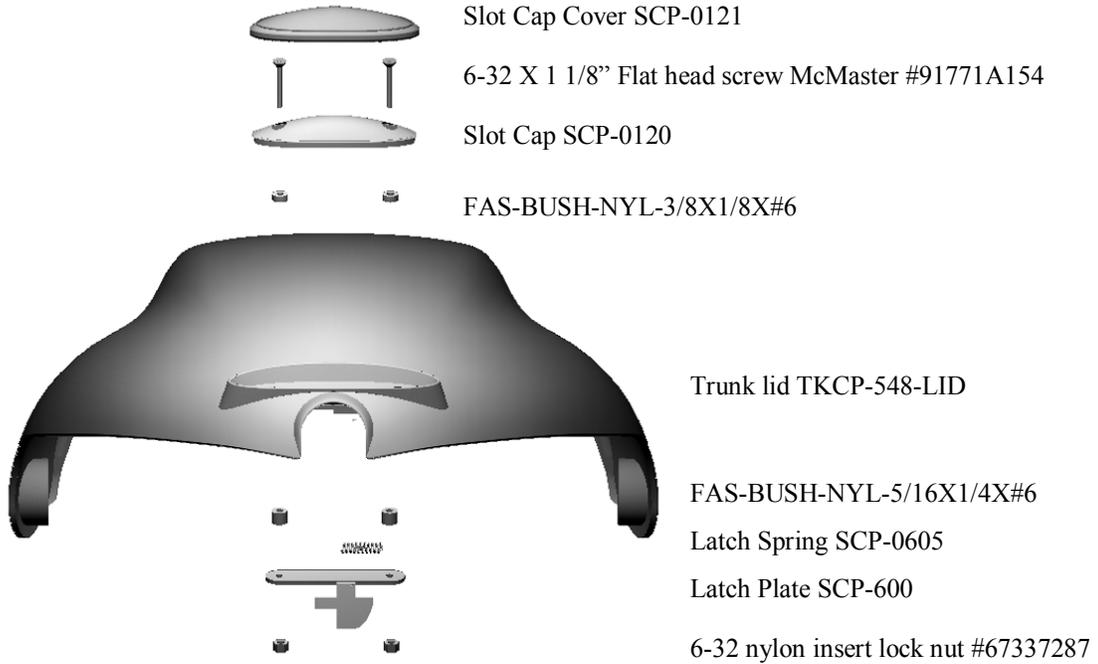


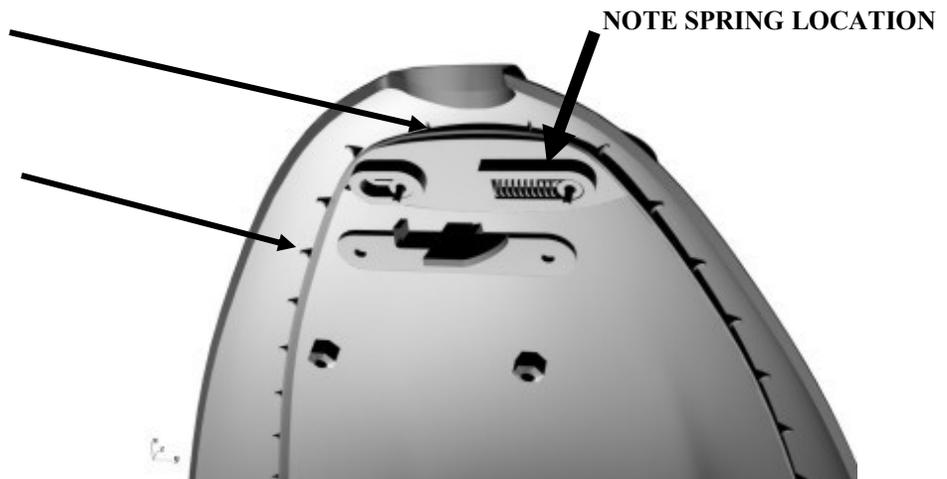
**POD ASSEMBLY INFO
AND
PARTS**

When tightening the nylon lock nuts on the slide latch assembly, **DO NOT OVER TIGHTEN!** Make sure the latch slides and springs back freely after assembly.



Dry fit slot cap cover SCP-0121 before gluing it onto PAINTED PODS to make sure it will slide and spring back freely after gluing. Sand slot cap SCP-0120 more if needed then glue into place.

1/4 " diameter Neoprene Seal cut to 28" long to be super glued along this track placing glue on support ribs and along corner behind slide latch.



POD ASSEMBLY INFO AND PARTS

HINGE Assembly Parts:

Trunk Tray #TKCP-548-TR, middle Part # TKCP-548-MID, Part # TKCP-548-LID

2 - M8 hinge bolt Part # SCP-0140

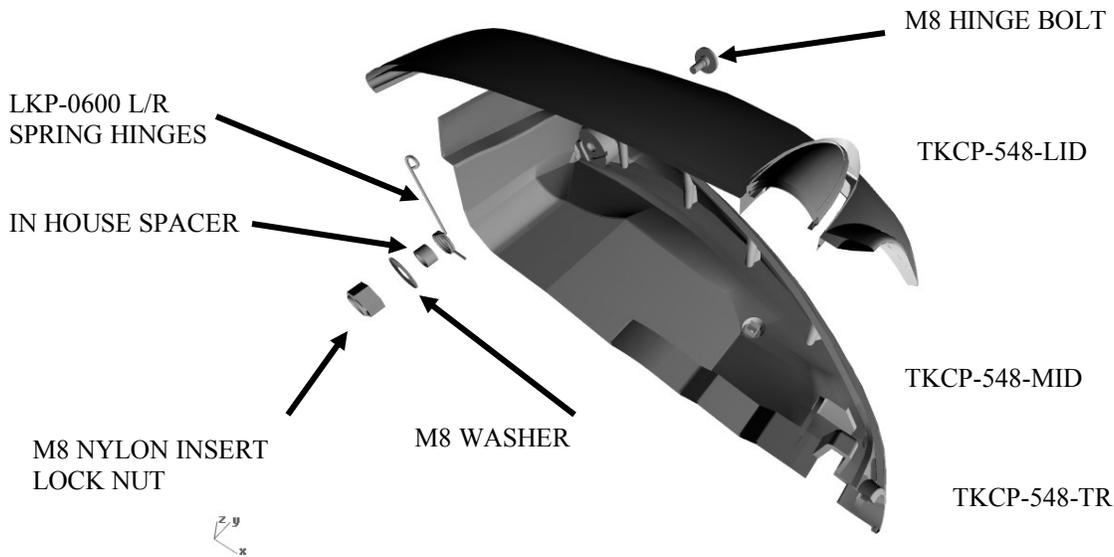
2 - M8 washer Part # FAS-WSHR-ZN-20 OD X 10 ID

2 - M8 nylon insert lock nut Part # FAS-NUT-ZK-SS-M8

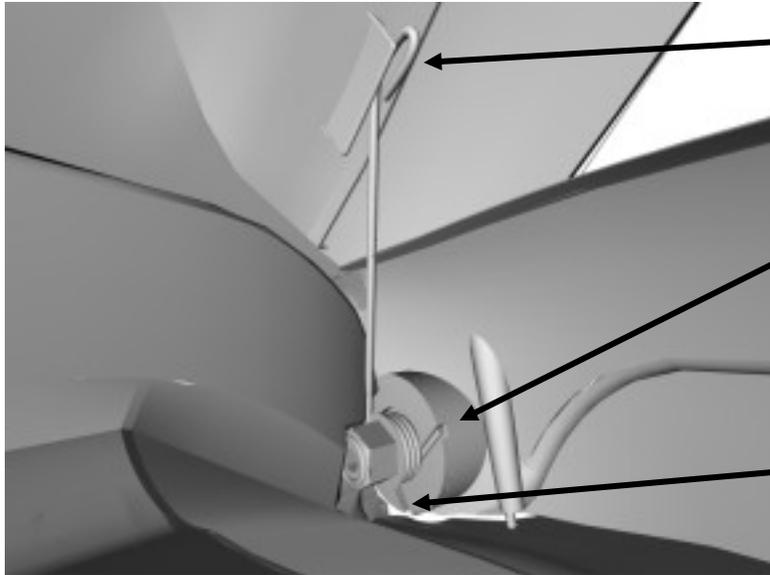
2 - In house made $\frac{1}{2}$ x $\frac{3}{8}$ spacer (acrylic or rubber type tubing cut $\frac{3}{8}$ long)

1 left hinge spring and 1 right hinge spring (set) Part # LKP-0600 SET L & R

This is a cut away view of POD and only shows the right half of the POD assembly for a clear view of components.



**POD ASSEMBLY INFO
AND
PARTS**



Make sure spring is located behind LID locator.

Forward tension slot can be obtained by using a screw driver or needle nose pliers to snap spring leg into place.

**DO NOT USE THIS
TENSION SLOT!!**

Place trunk lid TKCP-548-LID on trunk and bottom components TKCP-548-MID and TKCP-548-TR where hinge holes meet. These should almost “snap” into place.

Insert M8 bolts SCP-0140 into both sides to keep the two components from separating during the rest of the assembly.

While holding the bolts in place, turn the POD on edge in your lap to assemble the first hinge. Gravity is your friend in this process.

Keep in mind there is a difference in the left and right springs. The short “leg” near the coil of the spring should face to the outside of the pod on the side you are working so it can seat in the tension slot shown above.

1. Place the spring, in house spacer, M8 washer and M8 nylon insert lock nut onto the M8 hinge bolt as shown in exploded view. Just start nut to hold all components in place. Use a screwdriver or needle nose pliers to snap short spring leg into the tension slot as shown above.

2. Make sure spring is behind lids locator as shown above.

3. Snug lock nut until hinge bolt seats properly on the outside and still allows free movement of door to open and close. About three threads of the M8 hinge bolt will be showing on the inside.

Repeat steps 1 thru 3 for second spring hinge.

Wipe painted surfaces free of fingerprints with a clean soft cloth and you are ready to ship!